



Safety Data Sheet

acc. to 29 CFR 1910.1200 App D

Standard Flexstone Binder

Version number: 2.0
Replaces version of: 2025-09-26 (1)

Revision: 2025-09-26

SECTION 1: IDENTIFICATION

1.1 Product identifier

Name **Standard Flexstone Binder**

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses **general use**

1.3 Details of the supplier of the safety data sheet

*Epoxy Depot. 2700 Cumberland Bldg 4. Lebanon, PA. 17042.
United States. Telephone: 1-855-723-7699. e-mail: info@epoxydepotusa.com.
Website: Epoxydepotusa.com.*

1.4 Emergency telephone number

Emergency information service **CHEMTREC: 1-800-535-5053**
This number is only available during the following
office hours: Mon-Fri 12:00 AM - 11:59 PM

SECTION 2: HAZARD(S) IDENTIFICATION

2.1 Classification of the substance or mixture

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

Section	Hazard class	Category	Hazard class and category	Hazard statement
A.2	skin corrosion/irritation	2	Skin Irrit. 2	H315
A.3	serious eye damage/eye irritation	2	Eye Irrit. 2	H319
A.4R	respiratory sensitization	1	Resp. Sens. 1	H334
A.4S	skin sensitization	1	Skin Sens. 1	H317
A.6	carcinogenicity	2	Carc. 2	H351
A.9	specific target organ toxicity - repeated exposure	2	STOT RE 2	H373

For full text of abbreviations: see SECTION 16.

The most important adverse physicochemical, human health and environmental effects

Delayed or immediate effects can be expected after short or long-term exposure.

2.2 Label elements

Labelling acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

- Signal word **danger**

- Pictograms

GHS08





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- Hazard statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.

- Precautionary statements

P201	Obtain special instructions before use.
P260	Do not breathe dust/fume/gas/mist/vapors/spray.
P272	Contaminated work clothing must not be allowed out of the workplace.
P280	Wear protective gloves.
P284	In case of inadequate ventilation wear respiratory protection.
P302+P352	If on skin: Wash with plenty of water.
P304+P340	If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	If exposed or concerned: Get medical advice/attention.
P314	Get medical advice/attention if you feel unwell.
P321	Specific treatment (see on this label).
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P342+P311	If experiencing respiratory symptoms: Call a poison center/doctor.
P362+P364	Take off contaminated clothing and wash it before reuse.
P405	Store locked up.
P501	Dispose of contents/container to industrial combustion plant.

- Hazardous ingredients for labelling OctoFlex Prime Part B

2.3 Other hazards

Hazards not otherwise classified

Contains isocyanates. May produce an allergic reaction.
Harmful to aquatic life (GHS category 3: aquatic toxicity - acute).

Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance at a concentration of $\geq 0.1\%$.

Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) in a concentration of $\geq 0.1\%$.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Not relevant (mixture)

3.2 Mixtures



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Description of the mixture

Name of substance	Identifier	Wt%	Classification acc. to GHS	Pictograms
4,4'-methylenediphenyl diisocyanate	CAS No 101-68-8	10 - < 25	Acute Tox. 2 / H330 Skin Irrit. 2 / H315 Eye Irrit. 2 / H319 Resp. Sens. 1 / H334 Skin Sens. 1 / H317 Carc. 2 / H351 STOT SE 3 / H335 STOT RE 2 / H373	  

Remarks

For full text of abbreviations: see SECTION 16

SECTION 4: FIRST-AID MEASURES

4.1 Description of first-aid measures

General notes

Do not leave affected person unattended. Remove victim out of the danger area. Keep affected person warm, still and covered. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness place person in the recovery position. Never give anything by mouth.

Following inhalation

If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. In case of respiratory tract irritation, consult a physician. Provide fresh air.

Following skin contact

Wash with plenty of soap and water.

Following eye contact

Remove contact lenses, if present and easy to do. Continue rinsing. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart.

Following ingestion

Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms and effects are not known to date.

4.3 Indication of any immediate medical attention and special treatment needed

none

SECTION 5: FIRE-FIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

Water spray, BC-powder, Carbon dioxide (CO₂)

Unsuitable extinguishing media

Water jet

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products

Nitrogen oxides (NO_x), Carbon monoxide (CO), Carbon dioxide (CO₂)



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5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Coordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Remove persons to safety.

For emergency responders

Wear breathing apparatus if exposed to vapors/dust/aerosols/gases.

6.2 Environmental precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it. If substance has entered a water course or sewer, inform the responsible authority.

6.3 Methods and material for containment and cleaning up

Advice on how to contain a spill

Covering of drains

Advice on how to clean up a spill

Wipe up with absorbent material (e.g. cloth, fleece). Collect spillage: sawdust, kieselgur (diatomite), sand, universal binder

Appropriate containment techniques

Use of adsorbent materials.

Other information relating to spills and releases

Place in appropriate containers for disposal. Ventilate affected area.

6.4 Reference to other sections

Hazardous combustion products: see section 5. Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling

Recommendations

- Measures to prevent fire as well as aerosol and dust generation

Use local and general ventilation. Use only in well-ventilated areas.

Advice on general occupational hygiene

Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feedingstuffs.

7.2 Conditions for safe storage, including any incompatibilities

There is no additional information.

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials" (Section 10).

7.3 Specific end use(s)

See section 16 for a general overview.



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SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Occupational exposure limit values (Workplace Exposure Limits)											
Country	Name of agent	CAS No	Identifier	TWA [ppm]	TWA [mg/m ³]	STEL [ppm]	STEL [mg/m ³]	Ceiling-C [ppm]	Ceiling-C [mg/m ³]	Notation	Source
US	methylbis(phenylisocyanate) (4,4'-MDI)	101-68-8	PEL					0.02	0.2		29 CFR 1910.1000
US	methylenebis(p-phenyl isocyanate)	101-68-8	REL	0.005 (10 h)	0.05 (10 h)			0.02 (10 min)	0.2 (10 min)		NIOSH REL
US	methylenebis(p-phenyl isocyanate)	101-68-8	TLV®	0.005	0.051						ACGIH® 2025
US	methylenebis(p-phenyl isocyanate) (4,4'-MDI) (4,4'-diphenylmethanediisocyanate)	101-68-8	PEL (CA)	0.005	0.051						Cal/OSH A PEL

Notation

- Ceiling-C ceiling value is a limit value above which exposure should not occur
- STEL short-term exposure limit: a limit value above which exposure should not occur and which is related to a 15-minute period (unless otherwise specified)
- TWA time-weighted average (long-term exposure limit): measured or calculated in relation to a reference period of 8 hours time-weighted average (unless otherwise specified)

8.2 Exposure controls

Appropriate engineering controls

General ventilation.

Individual protection measures (personal protective equipment)

Eye/face protection

Wear eye/face protection.

Skin protection

- Hand protection

Wear suitable gloves. Chemical protection gloves are suitable, which are tested according to EN 374. Check leak-tightness/impermeability prior to use. In the case of wanting to use the gloves again, clean them before taking off and air them well. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

- Other protection measures

Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended. Wash hands thoroughly after handling.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls

Use appropriate container to avoid environmental contamination. Keep away from drains, surface and ground water.



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SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance

Physical state	liquid
Color	not determined
Particle	not relevant (liquid)
Odor	characteristic

Other safety parameters

pH (value)	not determined
Melting point/freezing point	not determined
Initial boiling point and boiling range	>300 °C at 1,013 hPa
Flash point	not determined
Evaporation rate	not determined
Flammability (solid, gas)	not relevant, (fluid)
Vapor pressure	0.001 Pa at 20 °C
Density	not determined
Vapor density	this information is not available
Relative density	information on this property is not available
Solubility(ies)	not determined

Partition coefficient

- n-octanol/water (log KOW)	this information is not available
Auto-ignition temperature	>601 °C
Viscosity	not determined
Explosive properties	none
Oxidizing properties	none

9.2 Other information



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Temperature class (USA, acc. to NEC 500)

T1 (maximum permissible surface temperature on the equipment: 450°C)

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials".

10.2 Chemical stability

See below "Conditions to avoid".

10.3 Possibility of hazardous reactions

No known hazardous reactions.

10.4 Conditions to avoid

There are no specific conditions known which have to be avoided.

10.5 Incompatible materials

Oxidizers

10.6 Hazardous decomposition products

Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are not known. Hazardous combustion products: see section 5.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Test data are not available for the complete mixture.

Classification procedure

The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

Acute toxicity

Shall not be classified as acutely toxic.

Acute toxicity estimate (ATE) of components

Name of substance	CAS No	Exposure route	ATE
4,4'-methylenediphenyl diisocyanate	101-68-8	inhalation: dust/mist	0.368 mg/l/4h

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitization

May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.

Germ cell mutagenicity

Shall not be classified as germ cell mutagenic.

Carcinogenicity



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Suspected of causing cancer.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans

Name of substance	CAS No	Classification	Number
OctoFlex Prime Part B	101-68-8	3	

Legend

3 Not classifiable as to carcinogenicity in humans

Reproductive toxicity

Shall not be classified as a reproductive toxicant.

Specific target organ toxicity - single exposure

Shall not be classified as a specific target organ toxicant (single exposure).

Specific target organ toxicity - repeated exposure

May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard

Shall not be classified as presenting an aspiration hazard.

SECTION 12: ECOLOGICAL INFORMATION

12.1 Toxicity

Harmful to aquatic life.

Aquatic toxicity (acute) of components

Name of substance	CAS No	Endpoint	Value	Species	Exposure time
4,4'-methylenediphenyl diisocyanate	101-68-8	LL50	>100 mg/l	zebra fish (Danio rerio)	96 h
4,4'-methylenediphenyl diisocyanate	101-68-8	EL50	9 mg/l	daphnia magna	48 h

12.2 Persistence and degradability

Data are not available.

12.3 Bioaccumulative potential

Data are not available.

12.4 Mobility in soil

Data are not available.

12.5 Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance at a concentration of $\geq 0.1\%$.

12.6 Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) in a concentration of $\geq 0.1\%$.

12.7 Other adverse effects

Data are not available.



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SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Sewage disposal-relevant information

Do not empty into drains. Avoid release to the environment. Refer to special instructions/safety data sheets.

Waste treatment of containers/packages

Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

Remarks

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

SECTION 14: TRANSPORT INFORMATION

14.1	UN number	not subject to transport regulations
14.2	UN proper shipping name	not relevant
14.3	Transport hazard class(es)	none
14.4	Packing group	not assigned
14.5	Environmental hazards	non-environmentally hazardous acc. to the dangerous goods regulations
14.6	Special precautions for user	
		There is no additional information.
14.7	Transport in bulk according to IMO instruments	
		The cargo is not intended to be carried in bulk.

Information for each of the UN Model Regulations

Transport of dangerous goods by road or rail (49 CFR US DOT) - Additional information

Not subject to transport regulations.

International Maritime Dangerous Goods Code (IMDG) - Additional information

Not subject to IMDG.

International Civil Aviation Organization (ICAO-IATA/DGR) - Additional information

Not subject to ICAO-IATA.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations specific for the product in question

Industry or sector specific available guidance(s)

NPCA-HMIS® III

Hazardous Materials Identification System. American Coatings Association.



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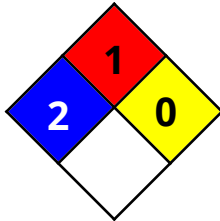
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Category	Rating	Description
Chronic	*	chronic (long-term) health effects may result from repeated overexposure
Health	2	temporary or minor injury may occur
Flammability	1	material that must be preheated before ignition can occur
Physical hazard	0	material that is normally stable, even under fire conditions, and will not react with water, polymerize, decompose, condense, or self-react. Non-explosive
Personal protection	-	

NFPA® 704

National Fire Protection Association: Standard System for the Identification of the Hazards of Materials for Emergency Response (United States).



15.2 Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Indication of changes (revised safety data sheet)

Section	Former entry (text/value)	Actual entry (text/value)	Safety-relevant
11.1		Acute toxicity estimate (ATE) of components: change in the listing (table)	yes
12.1		Aquatic toxicity (acute) of components: change in the listing (table)	yes

Abbreviations and acronyms

Abbr.	Descriptions of used abbreviations
29 CFR 1910.1000	29 CFR 1910.1000, Tables Z-1, Z-2, Z-3 - Occupational Safety and Health Standards: Toxic and Hazardous Substances (permissible exposure limits)
49 CFR US DOT	49 CFR U.S. Department of Transportation
ACGIH® 2025	From ACGIH®, 2025 TLVs® and BEIs® Book. Copyright 2025. Reprinted with permission. Information on the proper use of the TLVs® and BEIs®: http://www.acgih.org/tlv-bei-guidelines/policies-procedures-presentations/tlv-bei-position-statement
Acute Tox.	Acute toxicity
ATE	Acute Toxicity Estimate
Cal/OSHA PEL	California Division of Occupational Safety and Health (Cal/OSHA): Permissible Exposure Limits (PELs)



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Abbr.	Descriptions of used abbreviations
Carc.	Carcinogenicity
CAS	Chemical Abstracts Service (service that maintains the most comprehensive list of chemical substances)
Ceiling-C	Ceiling value
DGR	Dangerous Goods Regulations (see IATA/DGR)
ED	Endocrine disruptor
EL50	Effective Loading 50 %: the EL50 corresponds to the loading rate required to produce a response in 50% of the test organisms
Eye Dam.	Seriously damaging to the eye
Eye Irrit.	Irritant to the eye
GHS	"Globally Harmonized System of Classification and Labelling of Chemicals" developed by the United Nations
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IATA/DGR	Dangerous Goods Regulations (DGR) for the air transport (IATA)
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous Goods Code
LL50	Lethal Loading 50 %: the LL50 corresponds to the loading rate causing 50 % lethality
NIOSH REL	National Institute for Occupational Safety and Health (NIOSH): Recommended Exposure Limits (RELs)
NPCA-HMIS® III	National Paint and Coatings Association: Hazardous Materials Identification System - HMIS® III, Third Edition
OSHA	Occupational Safety and Health Administration (United States)
PBT	Persistent, Bioaccumulative and Toxic
PEL	Permissible exposure limit
ppm	Parts per million
Resp. Sens.	Respiratory sensitization
RTECS	Registry of Toxic Effects of Chemical Substances (database of NIOSH with toxicological information)
Skin Corr.	Corrosive to skin
Skin Irrit.	Irritant to skin
Skin Sens.	Skin sensitization
STEL	Short-term exposure limit
STOT RE	Specific target organ toxicity - repeated exposure
STOT SE	Specific target organ toxicity - single exposure
TLV®	Threshold Limit Values
TWA	Time-weighted average
vPvB	Very Persistent and very Bioaccumulative

Key literature references and sources for data

OSHA Hazard Communication Standard (HCS), 29 CFR 1910.1200.



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Transport of dangerous goods by road or rail (49 CFR US DOT). International Maritime Dangerous Goods Code (IMDG). Dangerous Goods Regulations (DGR) for the air transport (IATA).

Classification procedure

Physical and chemical properties: The classification is based on tested mixture.

Health hazards, Environmental hazards: The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

List of relevant phrases (code and full text as stated in section 2 and 3)

Code	Text
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.

Disclaimer

This information is based upon the present state of our knowledge. This SDS has been compiled and is solely intended for this product.