



Safety Data Sheet

acc. to 29 CFR 1910.1200 App D

Rubix Part A

Version number: 1.1

Date of compilation: 2025-11-05

SECTION 1: IDENTIFICATION

1.1 Product identifier

Name **Rubix Part A**

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses **general use**

1.3 Details of the supplier of the safety data sheet

*Epoxy Depot. 2700 Cumberland Bldg 4. Lebanon, PA. 17042.
United States. . Telephone: 1-855-723-7699. e-mail: info@epoxydepotusa.com.
Website: Epoxydepotusa.com.*

1.4 Emergency telephone number

Emergency information service **CHEMTREC: 1-800-535-5053**
This number is only available during the following
office hours: Mon-Fri 12:00 AM - 11:59 PM

SECTION 2: HAZARD(S) IDENTIFICATION

2.1 Classification of the substance or mixture

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

Section	Hazard class	Category	Hazard class and category	Hazard statement
A.2	skin corrosion/irritation	2	Skin Irrit. 2	H315
A.3	serious eye damage/eye irritation	2	Eye Irrit. 2	H319
A.4S	skin sensitization	1	Skin Sens. 1	H317
A.6	carcinogenicity	2	Carc. 2	H351

For full text of abbreviations: see SECTION 16.

2.2 Label elements

Labelling acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

- Signal word **warning**

- Pictograms

GHS07, GHS08



- Hazard statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H351	Suspected of causing cancer.



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- Precautionary statements

- P201 Obtain special instructions before use.
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
- P272 Contaminated work clothing must not be allowed out of the workplace.
- P280 Wear protective gloves.
- P302+P352 If on skin: Wash with plenty of water.
- P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308+P313 If exposed or concerned: Get medical advice/attention.
- P321 Specific treatment (see on this label).
- P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
- P337+P313 If eye irritation persists: Get medical advice/attention.
- P362+P364 Take off contaminated clothing and wash it before reuse.
- P405 Store locked up.
- P501 Dispose of contents/container to industrial combustion plant.

- Hazardous ingredients for labelling

Bisphenol A diglycidyl ether, Trimethylolpropane triacrylate

2.3 Other hazards

Hazards not otherwise classified

Contains epoxy constituents. May produce an allergic reaction.
Very toxic to aquatic life with long lasting effects (GHS category 1: aquatic toxicity - acute and/or chronic).

Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance at a concentration of $\geq 0.1\%$.

Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) in a concentration of $\geq 0.1\%$.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Not relevant (mixture)

3.2 Mixtures

Description of the mixture

Name of substance	Identifier	Wt%	Classification acc. to GHS	Pictograms
Bisphenol A diglycidyl ether	CAS No 25068-38-6	75 - < 90	Skin Irrit. 2 / H315 Eye Irrit. 2 / H319 Skin Sens. 1 / H317	
Benzyl alcohol	CAS No 100-51-6	5 - < 10	Acute Tox. 4 / H302 Acute Tox. 4 / H332	
Trimethylolpropane triacrylate	CAS No 15625-89-5	1 - < 5	Skin Irrit. 2 / H315 Eye Irrit. 2 / H319 Skin Sens. 1 / H317 Carc. 2 / H351	

Remarks



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For full text of abbreviations: see SECTION 16

SECTION 4: FIRST-AID MEASURES

4.1 Description of first-aid measures

General notes

Do not leave affected person unattended. Remove victim out of the danger area. Keep affected person warm, still and covered. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness place person in the recovery position. Never give anything by mouth.

Following inhalation

If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. In case of respiratory tract irritation, consult a physician. Provide fresh air.

Following skin contact

Wash with plenty of soap and water.

Following eye contact

Remove contact lenses, if present and easy to do. Continue rinsing. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart.

Following ingestion

Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms and effects are not known to date.

4.3 Indication of any immediate medical attention and special treatment needed

none

SECTION 5: FIRE-FIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

Water spray, BC-powder, Carbon dioxide (CO₂)

Unsuitable extinguishing media

Water jet

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products

Carbon monoxide (CO), Carbon dioxide (CO₂)

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Coordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Remove persons to safety.

For emergency responders

Wear breathing apparatus if exposed to vapors/dust/aerosols/gases.



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6.2 Environmental precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it. If substance has entered a water course or sewer, inform the responsible authority.

6.3 Methods and material for containment and cleaning up

Advice on how to contain a spill

Covering of drains

Advice on how to clean up a spill

Wipe up with absorbent material (e.g. cloth, fleece). Collect spillage: sawdust, kieselgur (diatomite), sand, universal binder

Appropriate containment techniques

Use of adsorbent materials.

Other information relating to spills and releases

Place in appropriate containers for disposal. Ventilate affected area.

6.4 Reference to other sections

Hazardous combustion products: see section 5. Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling

Recommendations

- Measures to prevent fire as well as aerosol and dust generation

Use local and general ventilation. Use only in well-ventilated areas.

Advice on general occupational hygiene

Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feedingstuffs.

7.2 Conditions for safe storage, including any incompatibilities

- Packaging compatibilities

Only packagings which are approved (e.g. acc. to the Dangerous Goods Regulations) may be used.

7.3 Specific end use(s)

See section 16 for a general overview.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Occupational exposure limit values (Workplace Exposure Limits)

Country	Name of agent	CAS No	Identifier	TWA [ppm]	TWA [mg/m ³]	STEL [ppm]	STEL [mg/m ³]	Ceiling-C [ppm]	Ceiling-C [mg/m ³]	Notation	Source
US	titanium dioxide	13463-67-7	PEL		15					dust	29 CFR 1910.10 00
US	titanium dioxide	13463-67-7	REL							lowest, appx-A	NIOSH REL



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Occupational exposure limit values (Workplace Exposure Limits)

Country	Name of agent	CAS No	Identifier	TWA [ppm]	TWA [mg/m ³]	STEL [ppm]	STEL [mg/m ³]	Ceiling-C [ppm]	Ceiling-C [mg/m ³]	Notation	Source
US	titanium dioxide	13463-67-7	TLV®		2.5					r, fine	ACGIH® 2025
US	titanium dioxide	13463-67-7	TLV®		0.2					r, nano	ACGIH® 2025

Notation

appx-A	NIOSH Potential Occupational Carcinogen (Appendix A)
Ceiling-C	ceiling value is a limit value above which exposure should not occur
dust	as dust
fine	fineparticle
lowest	exposure by all routes should be carefully controlled to levels as low as possible
nano	nanoparticle
r	respirable fraction
STEL	short-term exposure limit: a limit value above which exposure should not occur and which is related to a 15-minute period (unless otherwise specified)
TWA	time-weighted average (long-term exposure limit): measured or calculated in relation to a reference period of 8 hours time-weighted average (unless otherwise specified)

8.2 Exposure controls

Appropriate engineering controls

General ventilation.

Individual protection measures (personal protective equipment)

Eye/face protection

Wear eye/face protection.

Skin protection

- Hand protection

Wear suitable gloves. Chemical protection gloves are suitable, which are tested according to EN 374. Check leak-tightness/impermeability prior to use. In the case of wanting to use the gloves again, clean them before taking off and air them well. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

- Other protection measures

Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended. Wash hands thoroughly after handling.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls

Use appropriate container to avoid environmental contamination. Keep away from drains, surface and ground water.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance

Physical state	liquid
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Color	not determined
Particle	not relevant (liquid)
Odor	characteristic

Other safety parameters

pH (value)	not determined
Melting point/freezing point	not determined
Initial boiling point and boiling range	205.3 °C at 1 atm
Flash point	not determined
Evaporation rate	not determined
Flammability (solid, gas)	not relevant, (fluid)
Vapor pressure	7 Pa at 20 °C
Density	not determined
Vapor density	this information is not available
Relative density	information on this property is not available
Solubility(ies)	not determined

Partition coefficient

- n-octanol/water (log KOW)	this information is not available
Auto-ignition temperature	385 °C (auto-ignition temperature (liquids and gases))
Viscosity	not determined
Explosive properties	none
Oxidizing properties	none

9.2 Other information

Temperature class (USA, acc. to NEC 500)	T2 (maximum permissible surface temperature on the equipment: 300°C)
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SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials".

10.2 Chemical stability



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See below "Conditions to avoid".
10.3 Possibility of hazardous reactions

No known hazardous reactions.

10.4 Conditions to avoid

There are no specific conditions known which have to be avoided.

10.5 Incompatible materials

Oxidizers

10.6 Hazardous decomposition products

Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are not known. Hazardous combustion products: see section 5.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Test data are not available for the complete mixture.

Classification procedure

The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

Acute toxicity

Shall not be classified as acutely toxic.

Acute toxicity estimate (ATE) of components

Name of substance	CAS No	Exposure route	ATE
Benzyl alcohol	100-51-6	oral	500 mg/kg
Benzyl alcohol	100-51-6	inhalation: vapor	11 mg/l/4h
Benzyl alcohol	100-51-6	inhalation: dust/mist	>4.178 mg/l/4h

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitization

May cause an allergic skin reaction.

Germ cell mutagenicity

Shall not be classified as germ cell mutagenic.

Carcinogenicity

Suspected of causing cancer.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans

Name of substance	CAS No	Classification	Number
Trimethylolpropane triacrylate	15625-89-5	2B	



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Legend

2B Possibly carcinogenic to humans

Reproductive toxicity

Shall not be classified as a reproductive toxicant.

Specific target organ toxicity - single exposure

Shall not be classified as a specific target organ toxicant (single exposure).

Specific target organ toxicity - repeated exposure

Shall not be classified as a specific target organ toxicant (repeated exposure).

Aspiration hazard

Shall not be classified as presenting an aspiration hazard.

SECTION 12: ECOLOGICAL INFORMATION

12.1 Toxicity

Very toxic to aquatic life with long lasting effects.

Aquatic toxicity (acute) of components					
Name of substance	CAS No	Endpoint	Value	Species	Exposure time
Benzyl alcohol	100-51-6	LC50	≥100 mg/l	japanese ricefish/medaka (Oryzias latipes)	96 h
Benzyl alcohol	100-51-6	EC50	230 mg/l	daphnia magna	48 h
Trimethylolpropane triacrylate	15625-89-5	LC50	0.87 mg/l	zebra fish (Danio rerio)	96 h
Trimethylolpropane triacrylate	15625-89-5	EC50	4.86 mg/l	green algae (Desmod-esmus subspicatus)	96 h

Aquatic toxicity (chronic) of components					
Name of substance	CAS No	Endpoint	Value	Species	Exposure time
Benzyl alcohol	100-51-6	LC50	770 mg/l	fathead minnow (Pimephales promelas)	1 h
Benzyl alcohol	100-51-6	EC50	65.5 mg/l	daphnia magna	21 d

12.2 Persistence and degradability

Data are not available.

12.3 Bioaccumulative potential

Data are not available.

12.4 Mobility in soil

Data are not available.

12.5 Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance at a concentration of ≥ 0.1%.

12.6 Endocrine disrupting properties



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Does not contain an endocrine disruptor (ED) in a concentration of $\geq 0.1\%$.

12.7 Other adverse effects

Data are not available.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Sewage disposal-relevant information

Do not empty into drains. Avoid release to the environment. Refer to special instructions/safety data sheets.

Waste treatment of containers/packages

Only packagings which are approved (e.g. acc. to DOT) may be used. Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

Remarks

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

SECTION 14: TRANSPORT INFORMATION

14.1 UN number

DOT	UN 3082
IMDG-Code	UN 3082
ICAO-TI	UN 3082

14.2 UN proper shipping name

DOT	Environmentally hazardous substance, liquid, n.o.s.
IMDG-Code	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
ICAO-TI	Environmentally hazardous substance, liquid, n.o.s.

14.3 Transport hazard class(es)

DOT	9
IMDG-Code	9
ICAO-TI	9

14.4 Packing group

DOT	III
IMDG-Code	III
ICAO-TI	III

14.5 Environmental hazards

hazardous to the aquatic environment

14.6 Special precautions for user

There is no additional information.

14.7 Transport in bulk according to IMO instruments

The cargo is not intended to be carried in bulk.



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Information for each of the UN Model Regulations

Transport of dangerous goods by road or rail (49 CFR US DOT) - Additional information

Particulars in the shipper's declaration UN3082, Environmentally hazardous substance, liquid, n.o.s., 9, III

Danger label(s) 9, fish and tree



Environmental hazards YES (hazardous to the aquatic environment)

Special provisions (SP) 8, 146, 173, 335, 441, IB3, T4, TP1, TP29

ERG No 171

International Maritime Dangerous Goods Code (IMDG) - Additional information

Marine pollutant YES (hazardous to the aquatic environment) (Bisphenol A diglycidyl ether)

Danger label(s) 9, fish and tree



Special provisions (SP) 274, 335, 375, 969

Excepted quantities (EQ) E1

Limited quantities (LQ) 5 L

EmS F-A, S-F

Stowage category A

International Civil Aviation Organization (ICAO-IATA/DGR) - Additional information

Environmental hazards YES (hazardous to the aquatic environment)

Danger label(s) 9, fish and tree



Special provisions (SP) A97, A158, A197, A215

Excepted quantities (EQ) E1

Limited quantities (LQ) 30 kg

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations specific for the product in question

Industry or sector specific available guidance(s)



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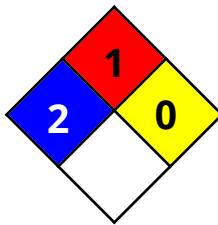
NPCA-HMIS® III

Hazardous Materials Identification System. American Coatings Association.

Category	Rating	Description
Chronic	*	chronic (long-term) health effects may result from repeated overexposure
Health	2	temporary or minor injury may occur
Flammability	1	material that must be preheated before ignition can occur
Physical hazard	0	material that is normally stable, even under fire conditions, and will not react with water, polymerize, decompose, condense, or self-react. Non-explosive
Personal protection	-	

NFPA® 704

National Fire Protection Association: Standard System for the Identification of the Hazards of Materials for Emergency Response (United States).



15.2 Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Abbreviations and acronyms

Abbr.	Descriptions of used abbreviations
29 CFR 1910.1000	29 CFR 1910.1000, Tables Z-1, Z-2, Z-3 - Occupational Safety and Health Standards: Toxic and Hazardous Substances (permissible exposure limits)
49 CFR US DOT	49 CFR U.S. Department of Transportation
ACGIH® 2025	From ACGIH®, 2025 TLVs® and BEIs® Book. Copyright 2025. Reprinted with permission. Information on the proper use of the TLVs® and BEIs®: http://www.acgih.org/tlv-bei-guidelines/policies-procedures-presentations/tlv-bei-position-statement
Acute Tox.	Acute toxicity
ATE	Acute Toxicity Estimate
Carc.	Carcinogenicity
CAS	Chemical Abstracts Service (service that maintains the most comprehensive list of chemical substances)
Ceiling-C	Ceiling value
DGR	Dangerous Goods Regulations (see IATA/DGR)
DOT	Department of Transportation (USA)
EC50	Effective Concentration 50 %. The EC50 corresponds to the concentration of a tested substance causing 50 % changes in response (e.g. on growth) during a specified time interval



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Abbr.	Descriptions of used abbreviations
ED	Endocrine disruptor
EmS	Emergency Schedule
ERG No	Emergency Response Guidebook - Number
Eye Dam.	Seriously damaging to the eye
Eye Irrit.	Irritant to the eye
GHS	"Globally Harmonized System of Classification and Labelling of Chemicals" developed by the United Nations
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IATA/DGR	Dangerous Goods Regulations (DGR) for the air transport (IATA)
ICAO	International Civil Aviation Organization
ICAO-TI	Technical instructions for the safe transport of dangerous goods by air
IMDG	International Maritime Dangerous Goods Code
IMDG-Code	International Maritime Dangerous Goods Code
LC50	Lethal Concentration 50%: the LC50 corresponds to the concentration of a tested substance causing 50 % lethality during a specified time interval
NIOSH REL	National Institute for Occupational Safety and Health (NIOSH): Recommended Exposure Limits (RELs)
NPCA-HMIS® III	National Paint and Coatings Association: Hazardous Materials Identification System - HMIS® III, Third Edition
OSHA	Occupational Safety and Health Administration (United States)
PBT	Persistent, Bioaccumulative and Toxic
PEL	Permissible exposure limit
ppm	Parts per million
RTECS	Registry of Toxic Effects of Chemical Substances (database of NIOSH with toxicological information)
Skin Corr.	Corrosive to skin
Skin Irrit.	Irritant to skin
Skin Sens.	Skin sensitization
STEL	Short-term exposure limit
TLV®	Threshold Limit Values
TWA	Time-weighted average
vPvB	Very Persistent and very Bioaccumulative

Key literature references and sources for data

OSHA Hazard Communication Standard (HCS), 29 CFR 1910.1200.

Transport of dangerous goods by road or rail (49 CFR US DOT). International Maritime Dangerous Goods Code (IMDG). Dangerous Goods Regulations (DGR) for the air transport (IATA).

Classification procedure

Physical and chemical properties: The classification is based on tested mixture.

Health hazards, Environmental hazards: The method for classification of the mixture is based on ingredients of the mixture (additivity formula).



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List of relevant phrases (code and full text as stated in section 2 and 3)

Code	Text
H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H351	Suspected of causing cancer.

Disclaimer

This information is based upon the present state of our knowledge. This SDS has been compiled and is solely intended for this product.



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Replaces version of: 2025-10-31 (1)

Revision: 2025-11-04

SECTION 1: Identification

1.1 Product identifier

Name **Rubix Part B**

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses general use

Uses advised against Do not use for squirting or spraying. Do not use for products which come into direct contact with the skin.

1.3 Details of the supplier of the safety data sheet

Epoxy Depot. 2700 Cumberland Bldg 4. Lebanon, PA. 17042.
United States. Telephone: 1-855-723-7699. e-mail: info@epoxydepotusa.com.
Website: epoxydepotusa.com.

1.4 Emergency telephone number

Emergency information service CHEMTREC: 1-800-535-5053
This number is only available during the following office hours: Mon-Fri 12:00 AM - 11:59 PM

SECTION 2: Hazard(s) identification

2.1 Classification of the substance or mixture

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

Section	Hazard class	Category	Hazard class and category	Hazard statement
A.2	skin corrosion/irritation	1A	Skin Corr. 1A	H314
A.3	serious eye damage/eye irritation	1	Eye Dam. 1	H318
A.4S	skin sensitization	1	Skin Sens. 1	H317
A.7	reproductive toxicity	2	Repr. 2	H361fd

For full text of abbreviations: see SECTION 16.

The most important adverse physicochemical, human health and environmental effects

Skin corrosion produces an irreversible damage to the skin; namely, visible necrosis through the epidermis and into the dermis.

2.2 Label elements

Labelling acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

- Signal word danger

- Pictograms

GHS05, GHS07, GHS08





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- Hazard statements

- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H361fd Suspected of damaging fertility. Suspected of damaging the unborn child.

- Precautionary statements

- P201 Obtain special instructions before use.
- P260 Do not breathe dusts or mists.
- P272 Contaminated work clothing must not be allowed out of the workplace.
- P280 Wear eye protection/face protection.
- P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.
- P302+P352 If on skin: Wash with plenty of water.
- P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
- P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.
- P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P310 Immediately call a poison center/doctor.
- P321 Specific treatment (see on this label).
- P362+P364 Take off contaminated clothing and wash it before reuse.
- P363 Wash contaminated clothing before reuse.
- P405 Store locked up.
- P501 Dispose of contents/container to industrial combustion plant.

- Hazardous ingredients for labelling

Polyether amine, Phenol, 4-nonyl-, branched, 4-tert-butylphenol

2.3 Other hazards

Hazards not otherwise classified

Very toxic to aquatic life with long lasting effects (GHS category 1: aquatic toxicity - acute and/or chronic).

Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance at a concentration of $\geq 0.1\%$.

Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) in a concentration of $\geq 0.1\%$.

SECTION 3: Composition/information on ingredients

3.1 Substances

Not relevant (mixture)

3.2 Mixtures

Description of the mixture

Name of substance	Identifier	Wt%	Classification acc. to GHS	Pictograms
Polyether amine	CAS No 9046-10-0	50 - < 75	Skin Corr. 1A / H314 Skin Sens. 1A / H317	



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Name of substance	Identifier	Wt%	Classification acc. to GHS	Pictograms
Phenol, 4-nonyl-, branched	CAS No 84852-15-3	10 – < 25	Acute Tox. 4 / H302 Skin Corr. 1B / H314 Eye Dam. 1 / H318 Repr. 2 / H361	
4-tert-butylphenol	CAS No 98-54-4	5 – < 10	Skin Irrit. 2 / H315 Eye Dam. 1 / H318 Repr. 2 / H361f	
1,3-Benzenedimethanamine	CAS No 1477-55-0	1 – < 5	Acute Tox. 4 / H332	
Secret	Internal code Secret	1 – < 5	STOT SE 3 / H336 Flam. Liq. 3 / H226	
xylene	CAS No 1330-20-7	1 – < 5	Asp. Tox. 1 / H304 Flam. Liq. 3 / H226	

Remarks

For full text of abbreviations: see SECTION 16

SECTION 4: First-aid measures

4.1 Description of first-aid measures

General notes

Do not leave affected person unattended. Remove victim out of the danger area. Keep affected person warm, still and covered. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness place person in the recovery position. Never give anything by mouth.

Following inhalation

If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. In case of respiratory tract irritation, consult a physician. Provide fresh air.

Following skin contact

Wash with plenty of soap and water.

Following eye contact

Remove contact lenses, if present and easy to do. Continue rinsing. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart.

Following ingestion

Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms and effects are not known to date.

4.3 Indication of any immediate medical attention and special treatment needed

none

SECTION 5: Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media



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Water spray, BC-powder, Carbon dioxide (CO₂)

Unsuitable extinguishing media

Water jet

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products

Nitrogen oxides (NO_x), Carbon monoxide (CO), Carbon dioxide (CO₂)

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Coordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Remove persons to safety.

For emergency responders

Wear breathing apparatus if exposed to vapors/dust/aerosols/gases.

6.2 Environmental precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it. If substance has entered a water course or sewer, inform the responsible authority.

6.3 Methods and material for containment and cleaning up

Advice on how to contain a spill

Covering of drains

Advice on how to clean up a spill

Wipe up with absorbent material (e.g. cloth, fleece). Collect spillage: sawdust, kieselgur (diatomite), sand, universal binder

Appropriate containment techniques

Use of adsorbent materials.

Other information relating to spills and releases

Place in appropriate containers for disposal. Ventilate affected area.

6.4 Reference to other sections

Hazardous combustion products: see section 5. Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Recommendations

- Measures to prevent fire as well as aerosol and dust generation

Use local and general ventilation. Use only in well-ventilated areas.

Advice on general occupational hygiene

Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feedingstuffs.



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7.2 Conditions for safe storage, including any incompatibilities

- Packaging compatibilities

Only packagings which are approved (e.g. acc. to the Dangerous Goods Regulations) may be used.

7.3 Specific end use(s)

See section 16 for a general overview.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limit values (Workplace Exposure Limits)

Country	Name of agent	CAS No	Identifier	TWA [ppm]	TWA [mg/m ³]	STEL [ppm]	STEL [mg/m ³]	Ceiling-C [ppm]	Ceiling-C [mg/m ³]	Notation	Source
US	xylene, mixture of isomers	1330-20-7	TLV®	20							ACGIH® 2025
US	xylene (dimethylbenzene)	1330-20-7	PEL (CA)	100	435	150	655	300			Cal/OSH A PEL
US	xylene (o-, m-, p-isomers)	1330-20-7	PEL	100	435						29 CFR 1910.10 00
US	m-xylene α,α'-diamine	1477-55-0	PEL (CA)						0.1	H	Cal/OSH A PEL
US	m-xylene α,α'-diamine	1477-55-0	REL						0.1	H	NIOSH REL
US	m-xylene α,α'-diamine	1477-55-0	TLV®					0.018		H	ACGIH® 2025

Notation

Ceiling-C ceiling value is a limit value above which exposure should not occur

H absorbed through the skin

STEL short-term exposure limit: a limit value above which exposure should not occur and which is related to a 15-minute period (unless otherwise specified)

TWA time-weighted average (long-term exposure limit): measured or calculated in relation to a reference period of 8 hours time-weighted average (unless otherwise specified)

Biological limit values

Country	Name of agent	Parameter	Notation	Identifier	Value	Source
US	xylene	methylhippuric acids	crea, crea-limit3c	BEI®	0.3 g/g	ACGIH® 2025

Notation

crea creatinine

crea-limit3c acceptable limits on urine specimens: creatinine concentration: >0.3 g/L and <3.0 g/L, specific gravity: >1.010 and <1.030

8.2 Exposure controls

Appropriate engineering controls



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General ventilation.

Individual protection measures (personal protective equipment)

Eye/face protection

Wear eye/face protection.

Skin protection

- Hand protection

Wear suitable gloves. Chemical protection gloves are suitable, which are tested according to EN 374. Check leak-tightness/impermeability prior to use. In the case of wanting to use the gloves again, clean them before taking off and air them well. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

- Other protection measures

Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended. Wash hands thoroughly after handling.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls

Use appropriate container to avoid environmental contamination. Keep away from drains, surface and ground water.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state	liquid
Color	not determined
Particle	not relevant (liquid)
Odor	characteristic

Other safety parameters

pH (value)	not determined
Melting point/freezing point	not determined
Initial boiling point and boiling range	126.2 °C at 1,013 hPa
Flash point	not determined
Evaporation rate	not determined
Flammability (solid, gas)	not relevant, (fluid)

Explosive limits

- Lower explosion limit (LEL)	1.1 vol%
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- Upper explosion limit (UEL)	7 vol%
Vapor pressure	0.207 PSI at 85 °F
Density	not determined
Vapor density	this information is not available
Relative density	information on this property is not available
Solubility(ies)	not determined

Partition coefficient

- n-octanol/water (log KOW)	this information is not available
Auto-ignition temperature	372 °C (auto-ignition temperature (liquids and gases))
Viscosity	not determined
Explosive properties	none
Oxidizing properties	none

9.2 Other information

Temperature class (USA, acc. to NEC 500)	T2 (maximum permissible surface temperature on the equipment: 300°C)
--	--

SECTION 10: Stability and reactivity

10.1 Reactivity

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials".

10.2 Chemical stability

See below "Conditions to avoid".

10.3 Possibility of hazardous reactions

No known hazardous reactions.

10.4 Conditions to avoid

There are no specific conditions known which have to be avoided.

10.5 Incompatible materials

Oxidizers

10.6 Hazardous decomposition products

Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are not known. Hazardous combustion products: see section 5.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Test data are not available for the complete mixture.



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Classification procedure

The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

Acute toxicity

Shall not be classified as acutely toxic.

Skin corrosion/irritation

Causes severe skin burns and eye damage.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

May cause an allergic skin reaction.

Germ cell mutagenicity

Shall not be classified as germ cell mutagenic.

Carcinogenicity

Shall not be classified as carcinogenic.

Reproductive toxicity

Suspected of damaging the unborn child. Suspected of damaging fertility.

Specific target organ toxicity - single exposure

Shall not be classified as a specific target organ toxicant (single exposure).

Specific target organ toxicity - repeated exposure

Shall not be classified as a specific target organ toxicant (repeated exposure).

Aspiration hazard

Shall not be classified as presenting an aspiration hazard.

SECTION 12: Ecological information

12.1 Toxicity

Very toxic to aquatic life with long lasting effects.

12.2 Persistence and degradability

Data are not available.

12.3 Bioaccumulative potential

Data are not available.

12.4 Mobility in soil

Data are not available.

12.5 Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance at a concentration of $\geq 0.1\%$.

12.6 Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) in a concentration of $\geq 0.1\%$.

12.7 Other adverse effects

Data are not available.



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SECTION 13: Disposal considerations

13.1 Waste treatment methods

Sewage disposal-relevant information

Do not empty into drains. Avoid release to the environment. Refer to special instructions/safety data sheets.

Waste treatment of containers/packages

Only packagings which are approved (e.g. acc. to DOT) may be used. Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

Remarks

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

SECTION 14: Transport information

14.1 UN number

DOT	UN 1760
IMDG-Code	UN 1760
ICAO-TI	UN 1760

14.2 UN proper shipping name

DOT	Corrosive liquid, n.o.s.
IMDG-Code	CORROSIVE LIQUID, N.O.S.
ICAO-TI	Corrosive liquid, n.o.s.

14.3 Transport hazard class(es)

DOT	8
IMDG-Code	8
ICAO-TI	8

14.4 Packing group

DOT	I
IMDG-Code	I
ICAO-TI	I

14.5 Environmental hazards

hazardous to the aquatic environment

Environmentally hazardous substance (aquatic environment) Phenol, 4-nonyl-, branched

14.6 Special precautions for user

There is no additional information.

14.7 Transport in bulk according to IMO instruments

The cargo is not intended to be carried in bulk.

Information for each of the UN Model Regulations



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Transport of dangerous goods by road or rail (49 CFR US DOT) - Additional information

Particulars in the shipper's declaration UN1760, Corrosive liquid, n.o.s., 8, I, environmentally hazardous

Danger label(s) 8, fish and tree



Environmental hazards YES (hazardous to the aquatic environment)

Special provisions (SP) A7, B10, T14, TP2, TP27

ERG No 154

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations specific for the product in question

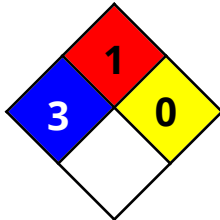
Industry or sector specific available guidance(s)

NPCA-HMIS® III

Hazardous Materials Identification System. American Coatings Association.

NFPA® 704

National Fire Protection Association: Standard System for the Identification of the Hazards of Materials for Emergency Response (United States).



15.2 Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information, including date of preparation or last revision

Indication of changes (revised safety data sheet)

Section	Former entry (text/value)	Actual entry (text/value)	Safety-relevant
2.1		Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200): change in the listing (table)	yes
2.2		- Pictograms: change in the listing (table)	yes
2.2		- Hazard statements: change in the listing (table)	yes



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Section	Former entry (text/value)	Actual entry (text/value)	Safety-relevant
2.2		- Precautionary statements: change in the listing (table)	yes
2.2	- Hazardous ingredients for labelling: Phenol, 4-nonyl-, branched, 4-tert-butylphenol	- Hazardous ingredients for labelling: Polyether amine, Phenol, 4-nonyl-, branched, 4-tert-butylphenol	yes
3.2		Description of the mixture: change in the listing (table)	yes
11.1	Respiratory or skin sensitization: Shall not be classified as a respiratory or skin sensitizer.	Respiratory or skin sensitization: May cause an allergic skin reaction.	yes
14.4	DOT: II	DOT: I	yes
14.4	IMDG-Code: II	IMDG-Code: I	yes
14.4	ICAO-TI: II	ICAO-TI: I	yes
14.7	Particulars in the shipper's declaration: UN1760, Corrosive liquid, n.o.s., 8, II, environmentally hazardous	Particulars in the shipper's declaration: UN1760, Corrosive liquid, n.o.s., 8, I, environmentally hazardous	yes
14.7	Special provisions (SP): B2, IB2, T11, TP2, TP27	Special provisions (SP): A7, B10, T14, TP2, TP27	yes
16		List of relevant phrases (code and full text as stated in section 2 and 3): change in the listing (table)	yes

Key literature references and sources for data

OSHA Hazard Communication Standard (HCS), 29 CFR 1910.1200.

Transport of dangerous goods by road or rail (49 CFR US DOT). International Maritime Dangerous Goods Code (IMDG). Dangerous Goods Regulations (DGR) for the air transport (IATA).

Classification procedure

Physical and chemical properties: The classification is based on tested mixture.

Health hazards, Environmental hazards: The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

List of relevant phrases (code and full text as stated in section 2 and 3)

Code	Text
H226	Flammable liquid and vapor.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.



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Code	Text
H332	Harmful if inhaled.
H336	May cause drowsiness or dizziness.
H361	Suspected of damaging fertility or the unborn child.
H361f	Suspected of damaging fertility.
H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.

Disclaimer

This information is based upon the present state of our knowledge. This SDS has been compiled and is solely intended for this product.